

2277

HSSE DIN 374

UNF
ANSI/ASME
B1.1

Form. B
"Gun"



Tol. 2B

3XD

D

VAP

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			● 5-10	○ 5-8		○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	∠ mm	d mm
7/16	20,00	100	20	6,20	8,0
1/2	20,00	100	20	7,00	9,0
9/16	18,00	100	20	9,00	11,0
5/8	18,00	100	20	9,00	12,0

Ø	P	L mm	l mm	∠ mm	d mm
3/4	16,00	110	24	11,00	14,0
7/8	14,00	125	24	14,50	18,0
1"	12,00	140	27	14,50	18,0